Belt Conveyor PM Checklist

Actions and activities recommended in this guide should only be attempted by trained and certified personnel. If such personnel are not available, the actions recommended here should not be initiated. Lockout, Tagout, and Blockout procedures must be followed to prevent injury prior to performing any work. Frequencies indicated are based on a comparison of intervals from various industry sources and are provided solely for planning

ONY-001 Overall Visual Inspection Observe unit, note any unausal noise and/or vibrations. ONY-002 Motor Cites Check the popular personage imperature of the motor with its painter interpretative put. Check the popular personage interpretative with a basilistic of the recompanion indicates a potential size with the motor health, notify responsible parties and take further action as required. CNY-003 Drine Chain Inspect the chain, check for proper tension and tracking, Lubraces the chain with a high-quality mineral or synthetic oil per manufacturer's Rectify of the chain inspect of the chain o	Task ID	Task Name	Task Text	Frequency	Daily	Weekly	Monthly	Quarterly	Semi-Annually	Annually
Compare the operating temperature with a baseline. If the comparison indicates a potential issue with the motor's health, notify responsible parties and take further action as required.	CNV-001									
Dive Chain Inspect the chain. Check for proper tension and tracking, Lubricate the chain with a high-quality miner of synthetic oil per manufacturer's X	CNV-002	Motor Check	Compare the operating temperature with a baseline. If the comparison indicates a potential issue with the motor's health, notify responsible parties	Weekly		Х				
CHV-004 Belting Weekly Check Inspect conveyor belting, Check belting for: - Cupping - Cupping - Impact damage	CNV-003	Drive Chain	Inspect the chain. Check for proper tension and tracking. Lubricate the chain with a high-quality mineral or synthetic oil per manufacturer's recommendation.	Weekly		Х				
CNV-005 CNV-007 CNV-008 Equipment, HVAC, and Building CNV-009 Maintenance on our website. CNV-011 CNV-012 CNV-013 CNV-014 CNV-015 CNV-016 CNV-019 CNV-019 CNV-019 CNV-010 CNV-020 CNV-020 CNV-021 CNV-022 CNV-023 CNV-024 CNV-025 CNV-026 CNV-026 CNV-027		Belting Weekly Check	Inspect conveyor belting. Check belting for: • Cupping • Impact damage • Impingement damage • Rips or tears • Junction joint failure • Top cover cracking	Weekly		√6 ×′	e.	et.		
CNV-006 CNV-007 Preventive Maintenance for Major CNV-008 Equipment, HVAC, and Building Maintenance on our website. CNV-011 CNV-012 CNV-013 CNV-014 CNV-015 CNV-016 CNV-017 CNV-018 CNV-019 CNV-020 CNV-021 CNV-022 CNV-023 CNV-024 CNV-025 CNV-025 CNV-026 CNV-026 CNV-027		view additional	PM Checklists -		-2	(1		フ		
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